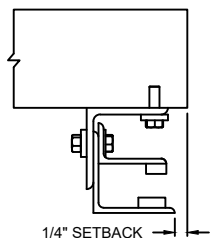
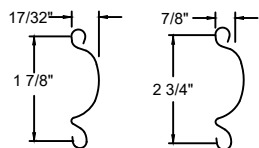


Z GUIDE DETAIL



E GUIDE DETAIL

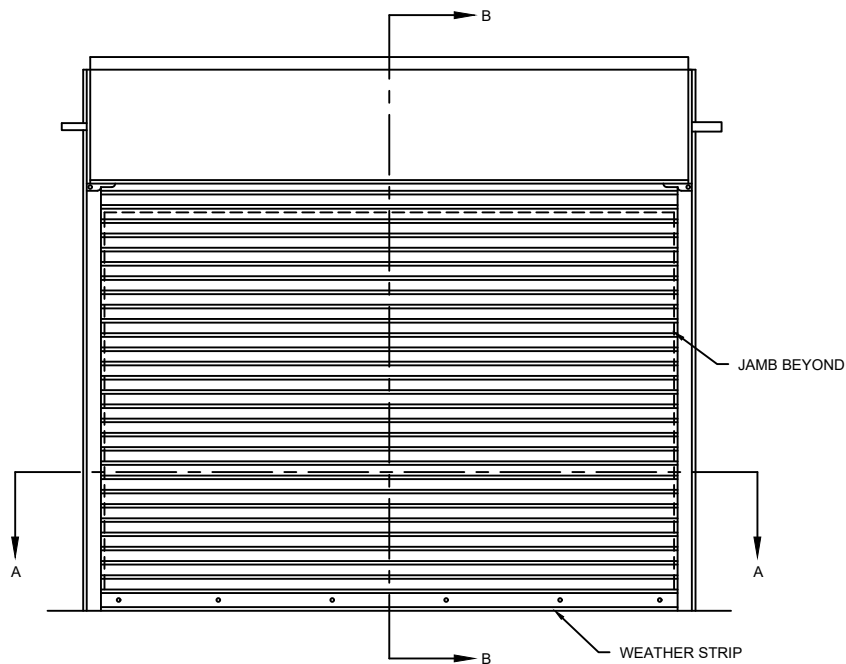


C187 SLAT SECTION

C275 SLAT SECTION

OPTIONS

|                    |                                                                        |
|--------------------|------------------------------------------------------------------------|
| OPENING WIDTH      |                                                                        |
| OPENING HEIGHT     |                                                                        |
| HOOD OPTIONS       | <input type="checkbox"/> OCTAGON<br><input type="checkbox"/> ROUND     |
| GUIDE TYPE OPTIONS | <input type="checkbox"/> E GUIDES<br><input type="checkbox"/> Z GUIDES |
| SLAT OPTIONS       | <input type="checkbox"/> C187<br><input type="checkbox"/> C275         |

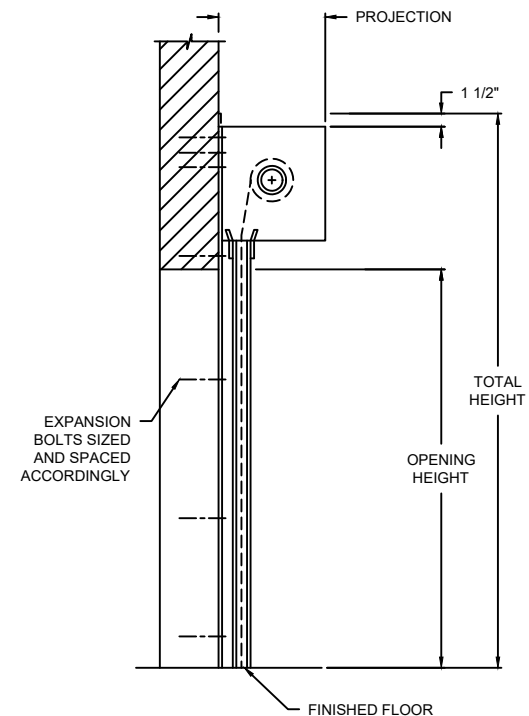


ELEVATION



SECTION A-A

| MODEL | STANDARD MAX. VALUES |        |
|-------|----------------------|--------|
|       | WIDTH                | HEIGHT |
| 610   | 30' 4"               | 28' 4" |



SECTION B-B

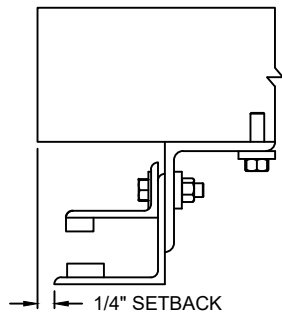
| PROJECTION |           |
|------------|-----------|
| MIN.       | MAX.      |
| 12" X 14"  | 32" X 34" |

| COMPONENT  | MATERIAL                | OPERATION         | NOTES:            |
|------------|-------------------------|-------------------|-------------------|
| HOOD       | 24 GA. GALVANIZED STEEL | MANUAL<br>PUSH UP | WIND LOAD: 20 PSF |
| CURTAIN    | GA. GALVANIZED STEEL    |                   |                   |
| GUIDES     | STEEL ANGLES            |                   |                   |
| BOTTOM BAR | STEEL ANGLES            |                   |                   |

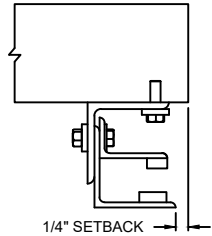
# HEAVY DUTY

610 ROLLING STEEL SERVICE DOORS - FACE MOUNT

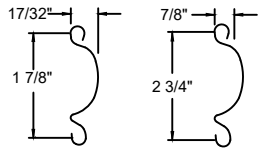
|          |       |                                       |
|----------|-------|---------------------------------------|
| DWG. NO. | DATE: | <b>The Genuine. The Original.</b><br> |
| SHEET    | BY:   |                                       |



Z GUIDE DETAIL



E GUIDE DETAIL

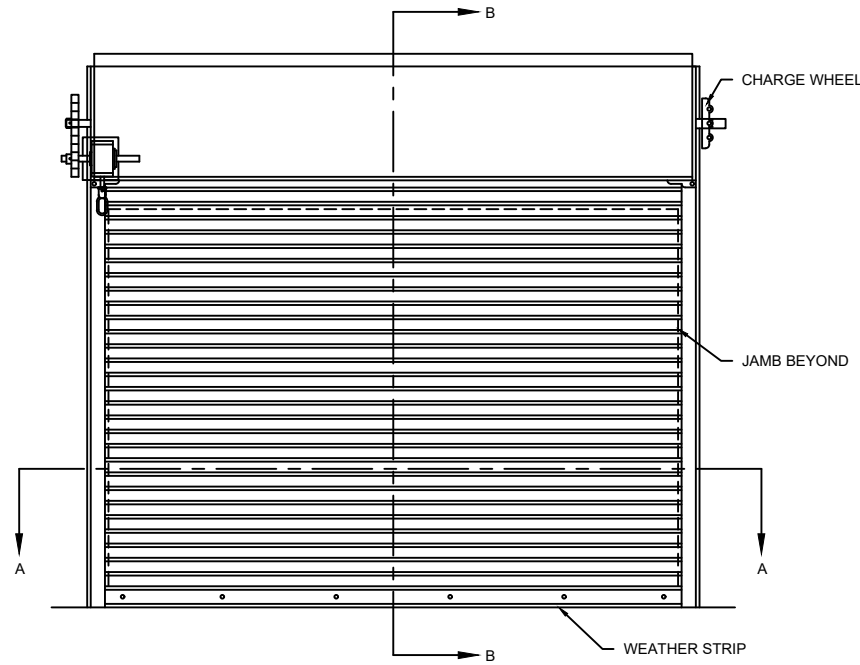


C187 SLAT SECTION

C275 SLAT SECTION

OPTIONS

|                    |                                                                        |
|--------------------|------------------------------------------------------------------------|
| OPENING WIDTH      |                                                                        |
| OPENING HEIGHT     |                                                                        |
| HOOD OPTIONS       | <input type="checkbox"/> OCTAGON<br><input type="checkbox"/> ROUND     |
| GUIDE TYPE OPTIONS | <input type="checkbox"/> E GUIDES<br><input type="checkbox"/> Z GUIDES |
| SLAT OPTIONS       | <input type="checkbox"/> C187<br><input type="checkbox"/> C275         |

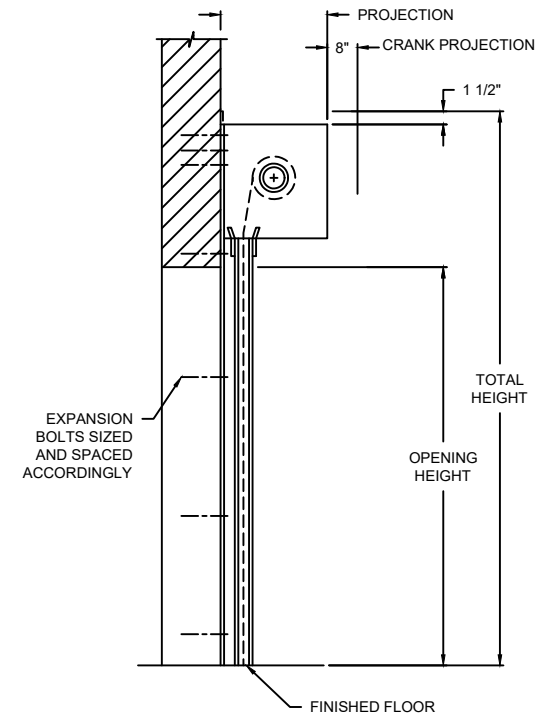


ELEVATION



SECTION A-A

| MODEL | STANDARD MAX. VALUES |        |
|-------|----------------------|--------|
|       | WIDTH                | HEIGHT |
| 610   | 30' 4"               | 28' 4" |



SECTION B-B

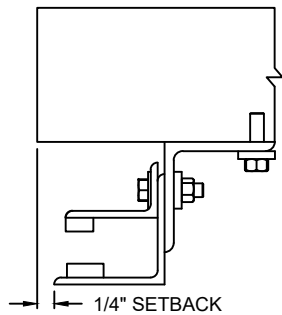
| PROJECTION |           |
|------------|-----------|
| MIN.       | MAX.      |
| 12" X 14"  | 32" X 34" |

# HEAVY DUTY

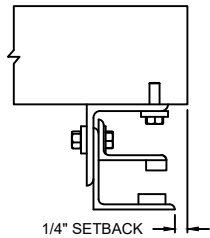
610 ROLLING STEEL SERVICE DOORS - FACE MOUNT

|          |       |                                             |
|----------|-------|---------------------------------------------|
| DWG. NO. | DATE: | The Genuine. The Original.<br>OVERHEAD DOOR |
| SHEET    | BY:   |                                             |

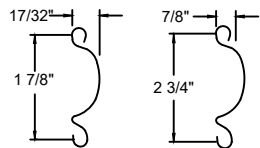
| COMPONENT  | MATERIAL                | OPERATION | NOTES:            |
|------------|-------------------------|-----------|-------------------|
| HOOD       | 24 GA. GALVANIZED STEEL | CRANK LH  | WIND LOAD: 20 PSF |
| CURTAIN    | GA. GALVANIZED STEEL    |           |                   |
| GUIDES     | STEEL ANGLES            |           |                   |
| BOTTOM BAR | STEEL ANGLES            |           |                   |



Z GUIDE DETAIL



E GUIDE DETAIL

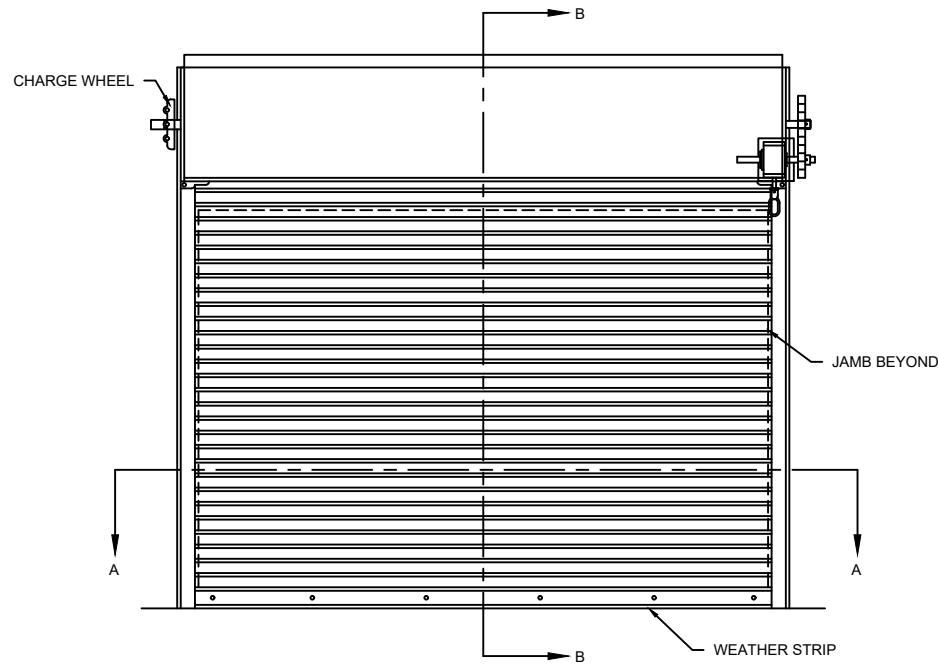


C187 SLAT SECTION

C275 SLAT SECTION

OPTIONS

|                    |                                                                        |
|--------------------|------------------------------------------------------------------------|
| OPENING WIDTH      |                                                                        |
| OPENING HEIGHT     |                                                                        |
| HOOD OPTIONS       | <input type="checkbox"/> OCTAGON<br><input type="checkbox"/> ROUND     |
| GUIDE TYPE OPTIONS | <input type="checkbox"/> E GUIDES<br><input type="checkbox"/> Z GUIDES |
| SLAT OPTIONS       | <input type="checkbox"/> C187<br><input type="checkbox"/> C275         |

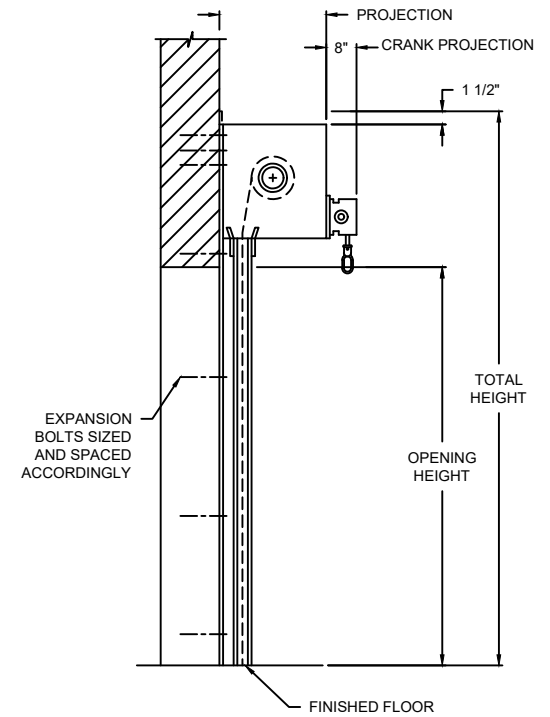


ELEVATION



SECTION A-A

| MODEL | STANDARD MAX. VALUES |        |
|-------|----------------------|--------|
|       | WIDTH                | HEIGHT |
| 610   | 30' 4"               | 28' 4" |



SECTION B-B

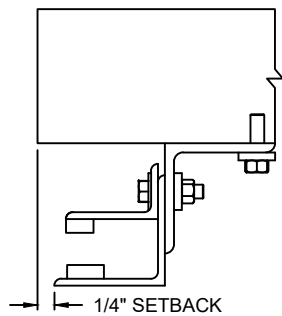
| PROJECTION |           |
|------------|-----------|
| MIN.       | MAX.      |
| 12" X 14"  | 32" X 34" |

# HEAVY DUTY

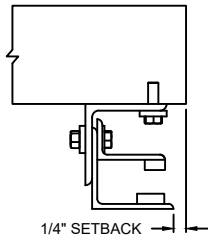
610 ROLLING STEEL SERVICE DOORS - FACE MOUNT

|          |       |                                       |
|----------|-------|---------------------------------------|
| DWG. NO. | DATE: | <b>The Genuine. The Original.</b><br> |
| SHEET    | BY:   |                                       |

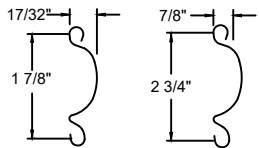
| COMPONENT  | MATERIAL                | OPERATION | NOTES:            |
|------------|-------------------------|-----------|-------------------|
| HOOD       | 24 GA. GALVANIZED STEEL | CRANK RH  | WIND LOAD: 20 PSF |
| CURTAIN    | GA. GALVANIZED STEEL    |           |                   |
| GUIDES     | STEEL ANGLES            |           |                   |
| BOTTOM BAR | STEEL ANGLES            |           |                   |



Z GUIDE DETAIL



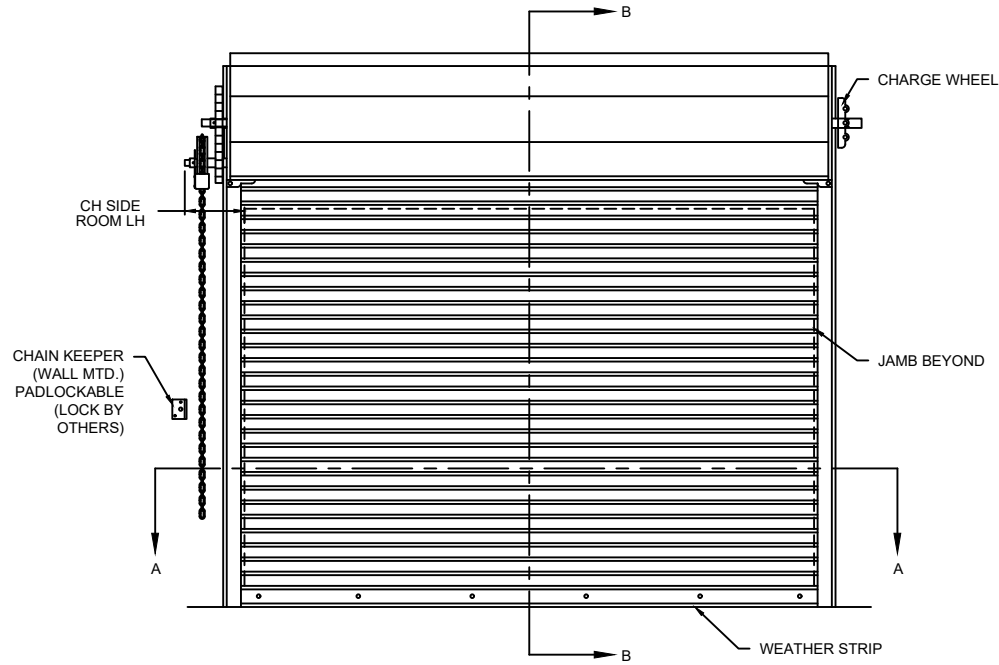
E GUIDE DETAIL



C187 SLAT SECTION C275 SLAT SECTION

OPTIONS

|                    |                                                                        |
|--------------------|------------------------------------------------------------------------|
| OPENING WIDTH      |                                                                        |
| OPENING HEIGHT     |                                                                        |
| HOOD OPTIONS       | <input type="checkbox"/> OCTAGON<br><input type="checkbox"/> ROUND     |
| GUIDE TYPE OPTIONS | <input type="checkbox"/> E GUIDES<br><input type="checkbox"/> Z GUIDES |
| SLAT OPTIONS       | <input type="checkbox"/> C187<br><input type="checkbox"/> C275         |
| CHAIN HOIST COVER  | <input type="checkbox"/> WITH <input type="checkbox"/> WITHOUT         |

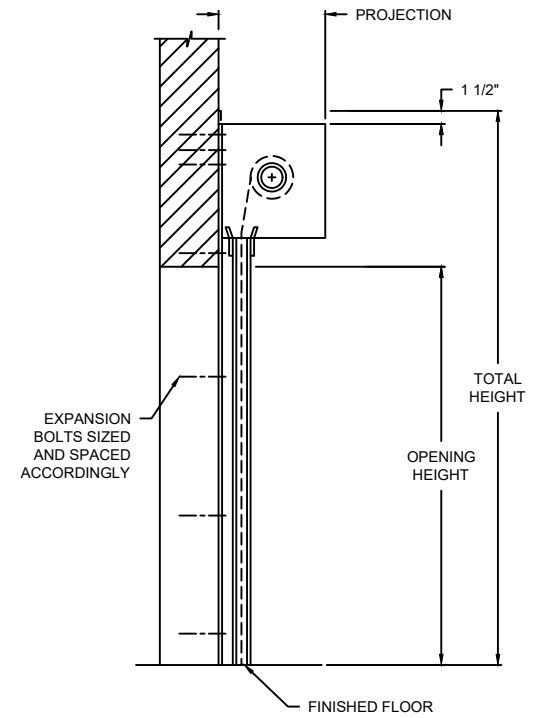


ELEVATION



SECTION A-A

| MODEL | STANDARD MAX. VALUES |        |
|-------|----------------------|--------|
|       | WIDTH                | HEIGHT |
| 610   | 30' 4"               | 28' 4" |



SECTION B-B

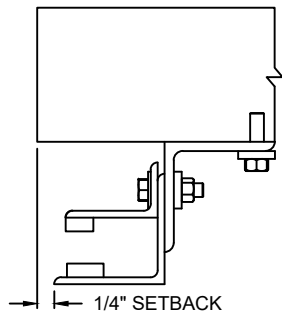
| PROJECTION |           |
|------------|-----------|
| MIN.       | MAX.      |
| 12" X 14"  | 32" X 34" |

# HEAVY DUTY

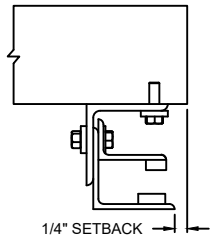
610 ROLLING STEEL SERVICE DOORS - FACE MOUNT

|          |       |                                       |
|----------|-------|---------------------------------------|
| DWG. NO. | DATE: | <b>The Genuine. The Original.</b><br> |
| SHEET    | BY:   |                                       |

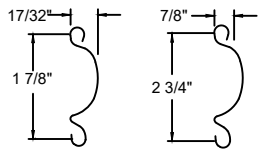
| COMPONENT  | MATERIAL                | OPERATION      | NOTES:            |
|------------|-------------------------|----------------|-------------------|
| HOOD       | 24 GA. GALVANIZED STEEL | CHAIN HOIST LH | WIND LOAD: 20 PSF |
| CURTAIN    | GA. GALVANIZED STEEL    |                |                   |
| GUIDES     | STEEL ANGLES            |                |                   |
| BOTTOM BAR | STEEL ANGLES            |                |                   |



Z GUIDE DETAIL



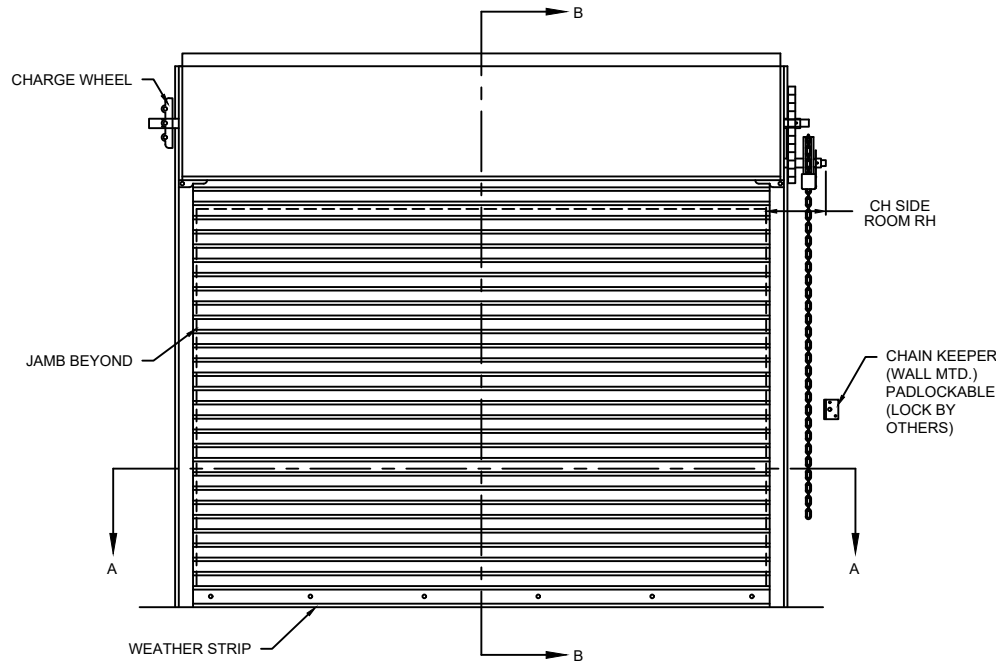
E GUIDE DETAIL



C187 SLAT SECTION C275 SLAT SECTION

OPTIONS

|                    |                                                                        |
|--------------------|------------------------------------------------------------------------|
| OPENING WIDTH      |                                                                        |
| OPENING HEIGHT     |                                                                        |
| HOOD OPTIONS       | <input type="checkbox"/> OCTAGON<br><input type="checkbox"/> ROUND     |
| GUIDE TYPE OPTIONS | <input type="checkbox"/> E GUIDES<br><input type="checkbox"/> Z GUIDES |
| CHAIN HOIST COVER  | <input type="checkbox"/> WITH <input type="checkbox"/> WITHOUT         |
| SLAT OPTIONS       | <input type="checkbox"/> C187<br><input type="checkbox"/> C275         |

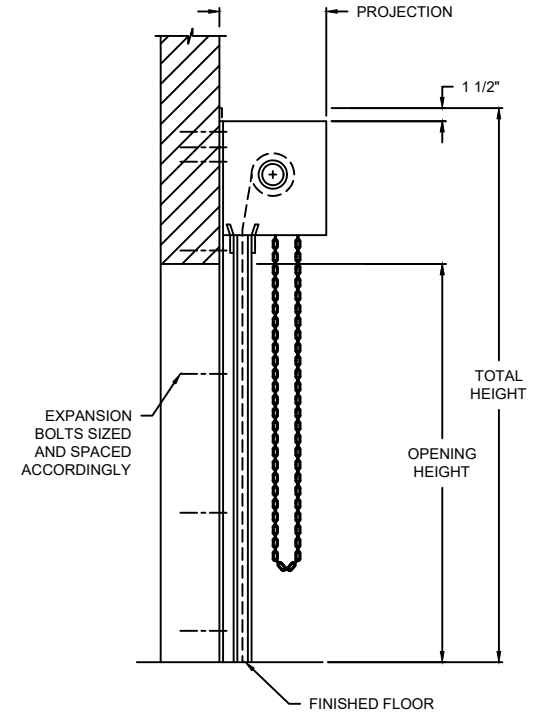


ELEVATION



SECTION A-A

| MODEL | STANDARD MAX. VALUES |        |
|-------|----------------------|--------|
|       | WIDTH                | HEIGHT |
| 610   | 30' 4"               | 28' 4" |



SECTION B-B

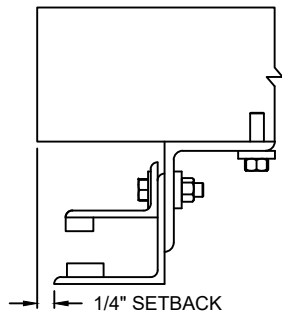
| PROJECTION |           |
|------------|-----------|
| MIN.       | MAX.      |
| 12" X 14"  | 32" X 34" |

# HEAVY DUTY

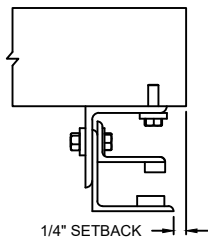
610 ROLLING STEEL SERVICE DOORS - FACE MOUNT

|          |       |                                       |
|----------|-------|---------------------------------------|
| DWG. NO. | DATE: | <b>The Genuine. The Original.</b><br> |
| SHEET    | BY:   |                                       |

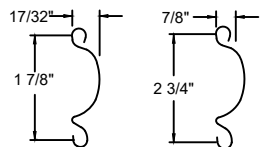
| COMPONENT  | MATERIAL                | OPERATION      | NOTES:            |
|------------|-------------------------|----------------|-------------------|
| HOOD       | 24 GA. GALVANIZED STEEL | CHAIN HOIST RH | WIND LOAD: 20 PSF |
| CURTAIN    | GA. GALVANIZED STEEL    |                |                   |
| GUIDES     | STEEL ANGLES            |                |                   |
| BOTTOM BAR | STEEL ANGLES            |                |                   |



Z GUIDE DETAIL



E GUIDE DETAIL

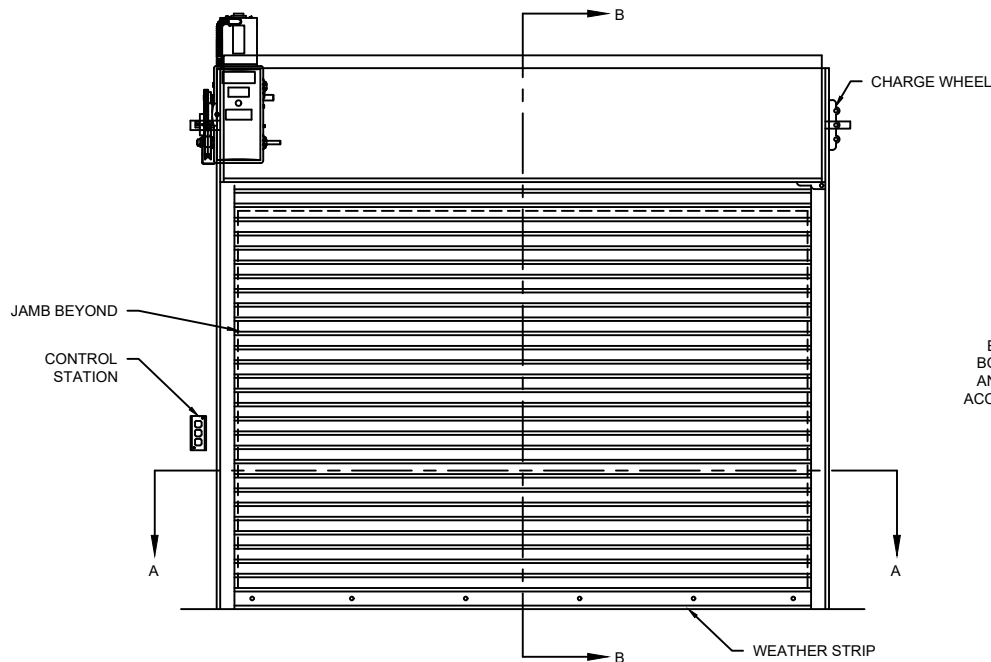


C187 SLAT SECTION

C275 SLAT SECTION

OPTIONS

|                    |                                                                        |
|--------------------|------------------------------------------------------------------------|
| OPENING WIDTH      |                                                                        |
| OPENING HEIGHT     |                                                                        |
| HOOD OPTIONS       | <input type="checkbox"/> OCTAGON<br><input type="checkbox"/> ROUND     |
| GUIDE TYPE OPTIONS | <input type="checkbox"/> E GUIDES<br><input type="checkbox"/> Z GUIDES |
| SLAT OPTIONS       | <input type="checkbox"/> C187<br><input type="checkbox"/> C275         |

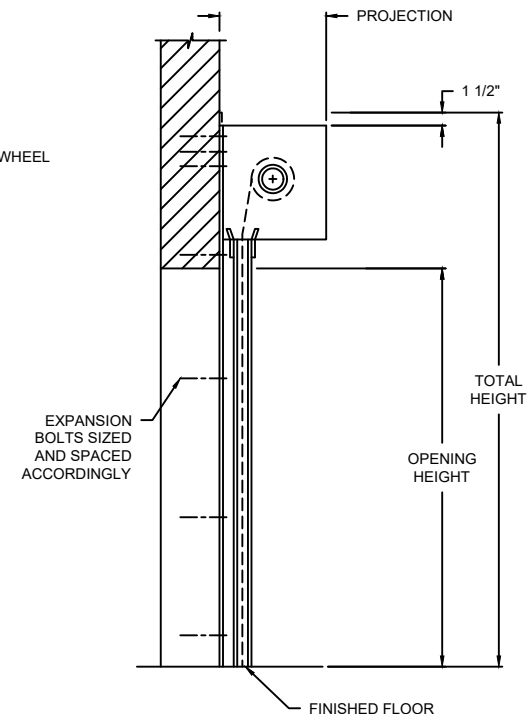


ELEVATION



SECTION A-A

| MODEL | STANDARD MAX. VALUES |        |
|-------|----------------------|--------|
|       | WIDTH                | HEIGHT |
| 610   | 30' 4"               | 28' 4" |



SECTION B-B

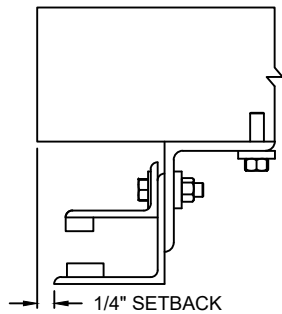
| PROJECTION |           |
|------------|-----------|
| MIN.       | MAX.      |
| 12" X 14"  | 32" X 34" |

# HEAVY DUTY

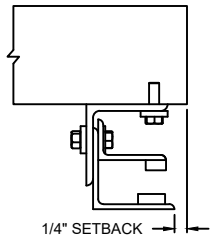
610 ROLLING STEEL SERVICE DOORS - FACE MOUNT

|          |       |                                       |
|----------|-------|---------------------------------------|
| DWG. NO. | DATE: | <b>The Genuine. The Original.</b><br> |
| SHEET    | BY:   |                                       |

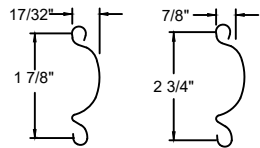
| COMPONENT  | MATERIAL                | OPERATION  | NOTES:            |
|------------|-------------------------|------------|-------------------|
| HOOD       | 24 GA. GALVANIZED STEEL | RXH RH FOH | WIND LOAD: 20 PSF |
| CURTAIN    | GA. GALVANIZED STEEL    |            |                   |
| GUIDES     | STEEL ANGLES            |            |                   |
| BOTTOM BAR | STEEL ANGLES            |            |                   |



Z GUIDE DETAIL



E GUIDE DETAIL

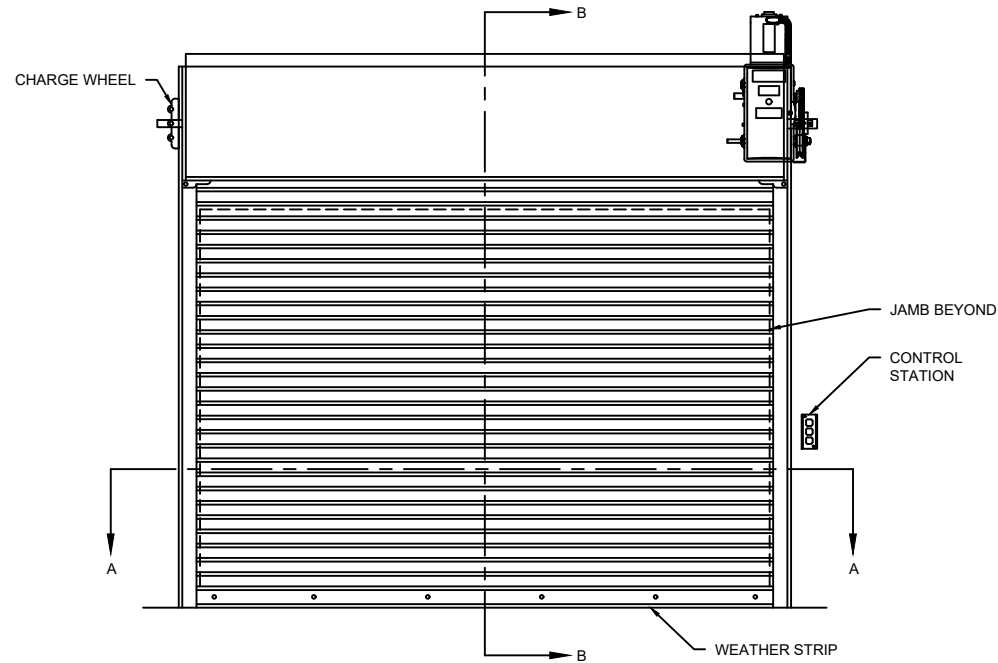


C187 SLAT SECTION

C275 SLAT SECTION

OPTIONS

|                    |                                                                        |
|--------------------|------------------------------------------------------------------------|
| OPENING WIDTH      |                                                                        |
| OPENING HEIGHT     |                                                                        |
| HOOD OPTIONS       | <input type="checkbox"/> OCTAGON<br><input type="checkbox"/> ROUND     |
| GUIDE TYPE OPTIONS | <input type="checkbox"/> E GUIDES<br><input type="checkbox"/> Z GUIDES |
| SLAT OPTIONS       | <input type="checkbox"/> C187<br><input type="checkbox"/> C275         |

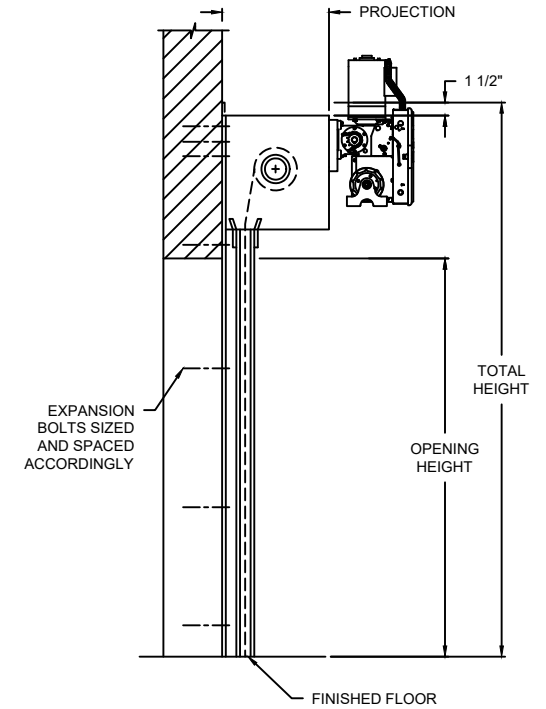


ELEVATION



SECTION A-A

| MODEL | STANDARD MAX. VALUES |        |
|-------|----------------------|--------|
|       | WIDTH                | HEIGHT |
| 610   | 30' 4"               | 28' 4" |



SECTION B-B

| PROJECTION |           |
|------------|-----------|
| MIN.       | MAX.      |
| 12" X 14"  | 32" X 34" |

# HEAVY DUTY

610 ROLLING STEEL SERVICE DOORS - FACE MOUNT

|          |       |                                       |
|----------|-------|---------------------------------------|
| DWG. NO. | DATE: | <b>The Genuine. The Original.</b><br> |
| SHEET    | BY:   |                                       |

| COMPONENT  | MATERIAL                | OPERATION  | NOTES:            |
|------------|-------------------------|------------|-------------------|
| HOOD       | 24 GA. GALVANIZED STEEL | RXH LH FOH | WIND LOAD: 20 PSF |
| CURTAIN    | GA. GALVANIZED STEEL    |            |                   |
| GUIDES     | STEEL ANGLES            |            |                   |
| BOTTOM BAR | STEEL ANGLES            |            |                   |